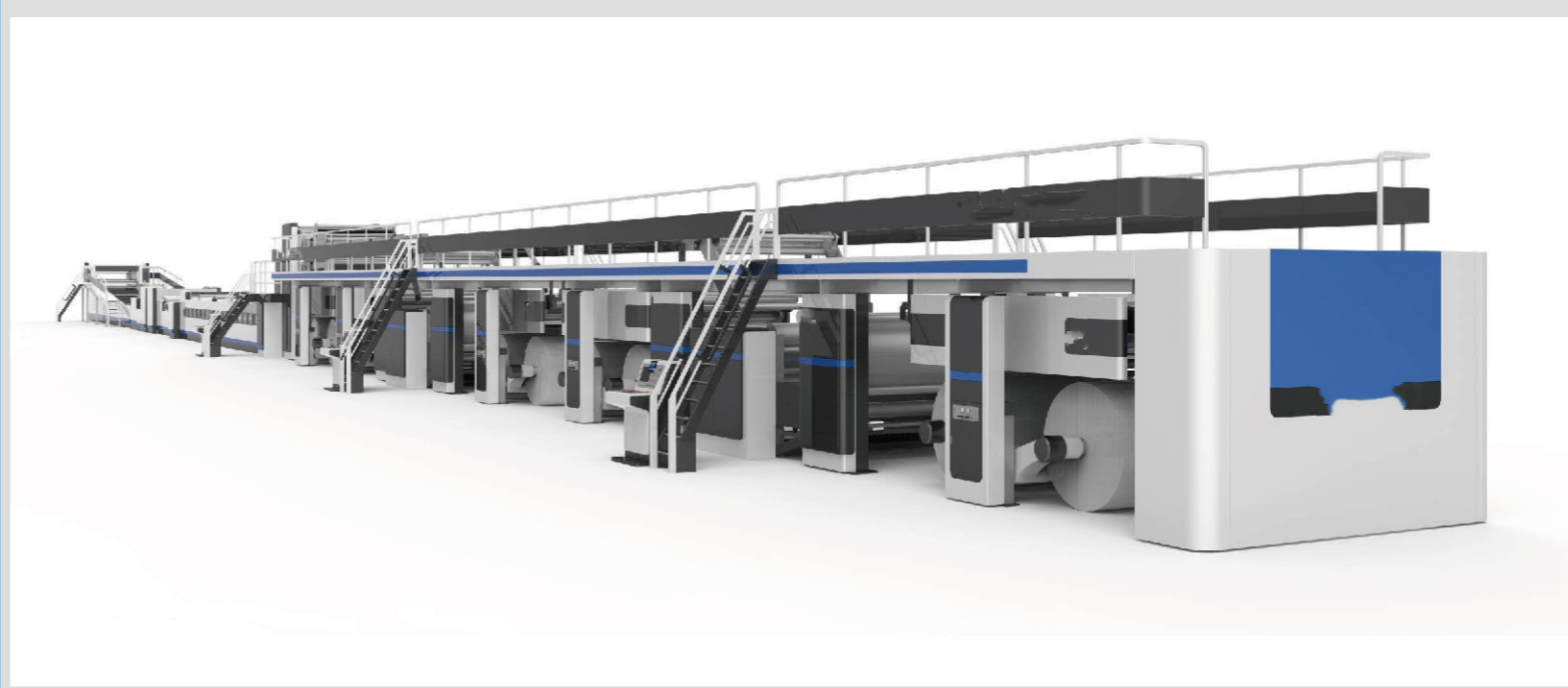




河北创真包装机械制造有限公司

HEBEI TRUGEN PACKAGING MACHINERY MANUFACTURING CO.,LTD



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河北冉特进出口贸易有限公司
HEBEI RIGHT IMPORT AND EXPORT TRADE CO.,LTD

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CUSTOMER ORIENTATION, SERVICE FIRST
客户至上，服务第一

公司简介

Company Profile

河北创真包装机械制造有限公司



Hebei Trugen Packaging Machinery Manufacturing CO.,LTD, which located in Dongguang Town, Cangzhou City, Hebei Province, China, is specialized in the design, manufacture and export corrugating machines, corrugated board converting equipment and corrugated cardboard production lines.

"Customer Orientation, Service First", we always strive to adhere to that. Our team of experts will identify the best solution regarding all aspects of mechanical designing, layout planning, machine installation and our service staff will provide customer with the best service through each step of consultation, plant visiting, order placing, product delivery and everything after sales.

Our aim is to create the best value for our customers and build a professional team incorporating production, sales and service. The driving focus of us is creating a positive working environment for our employees, helping them develop their talents. Our company is based on the belief that the respect of employee values is of the utmost importance that our longevity relies on.

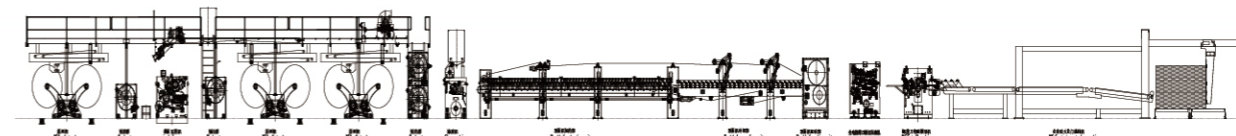
河北创真包装机械有限公司位于中国河北省沧州市东光县，是一家专业设计、制造和出口瓦楞机、瓦楞纸板加工设备和瓦楞纸板生产线的机械制造公司。

我们始终坚持“客户至上，服务第一”的企业宗旨。我们的专业团队能够针对机械设计、布局规划、机械安装等方面提出最佳解决方案。客服人员能够从产品咨询、工厂参观、订单安排、产品交付及售后各方面的每一步提供最佳服务。

我们致力于为客户创造最佳价值，建立一个集生产、销售、服务为一体的专业团队，为员工打造一个积极的工作环境，使其能够充分发挥自身才能。公司以尊重员工价值观为信念，这也是公司长远发展可依赖的最重要的部分。



3-Layer Corrugated Paperboard Production Line



Technical Parameters

机械型号 Model	100-1800-3	150-1800-3	200-1800-3	220-1800-3
设备尺寸: 长宽高 Equipment Size:L*W*H	46.5m*8.5m*4m	57m*8.5m*4m	65.5m*8.5m*4m	67.5m*8.5m*4m
安装空间: 长宽高 Installation Space:L*W*H	48.5m*9.5m*5.5m	58.5m*9.5m*5.5m	67.5m*9.5m*5.5m	69m*10m*5.5m
装机总功率 Installed Power	144kw	176kw	232kw	256kw
锅炉配备条件: 0.8-1.0Mpa Boiler Configuration Conditions:0.8-1.0Mpa	recommended boiler model:2T/h	recommended boiler model:2T/h	recommended boiler model:2T/h	recommended boiler model:2T/h
淀粉消耗量 Starch Consumption	about 6-10g/ m ²	about 6-10g/ m ²	about 6-10g/ m ²	about 6-10g/ m ²
生产宽幅范围 Width Range of Producing	500mm-1800mm	500mm-1800mm	500mm-1800mm	500mm-1800mm
机械速度 Mechanical Speed	100m/min	150m/min	200m/min	220m/min
生产速度 Production Speed	60-80m/min	80-120m/min	100-180m/min	120-200m/min
单班产量 Single-Shift Production	about 50000 m ² /8h	about 70000 m ² /8h	about 100000 m ² /8h	about 120000 m ² /8h
横切范围 Cross-Cutting Range	500mm-9999mm	500mm-9999mm	500mm-9999mm	500mm-9999mm
横切精度 Cross-Cutting Accuracy	uniform ±1mm	uniform ±1mm	uniform ±1mm	uniform ±1mm
纵切范围 Slitting Range	140mm-1800mm	150mm-1800mm	150mm-1800mm	150mm-1800mm
纵切精度 Slitting Accuracy	±1mm	±1mm	±1mm	±1mm
人员配备 Staffing	6-8people	6-8people	6-8people	6-8people

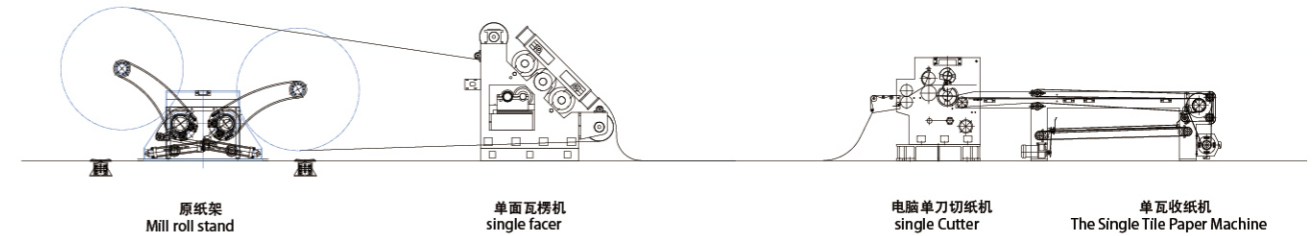
5-Layer Corrugated Paperboard Production Line



Technical Parameters

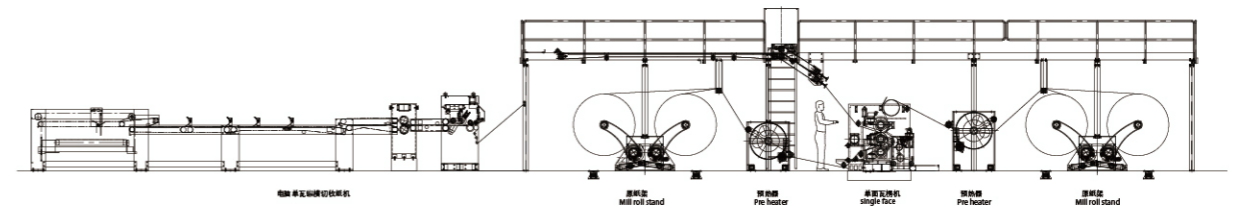
机械型号 Model	100-1800-5	150-1800-5	200-1800-5	220-1800-5
设备尺寸: 长宽高 Equipment Size:L*W*H	61.5m*8.5m*5m	72.5m*8.5m*5m	82m*8.5m*5m	84m*8.5m*5m
安装空间: 长宽高 Installation Space:L*W*H	63m*9.5m*5.5m	74m*9.5m*5.5m	83.5m*9.5m*5.5m	86m*10m*5.5m
装机总功率 Installed Power	184kw	224kw	303kw	338kw
锅炉配备条件: 0.8-1.0Mpa Boiler Configuration Conditions:0.8-1.0Mpa	recommended boiler Model:4T/h	recommended boiler Model:4T/h	recommended boiler Model:4T/h	recommended boiler Model:4T/h
淀粉消耗量 Starch Consumption	about 10-20g/ m ²	about 10-20g/ m ²	about 10-20g/ m ²	about 10-20g/ m ²
生产宽幅范围 Width Range of Producing	500mm-1800mm	500mm-1800mm	500mm-1800mm	500mm-1800mm
机械速度 Mechanical Speed	100m/min	150m/min	200m/min	220m/min
生产速度 Production speed	60-80m/min	80-120m/min	100-180m/min	120-200m/min
单班产量 Single-Shift Production	about 40000 m ² /8h	about 60000 m ² /8h	about 90000 m ² /8h	about 105000 m ² /8h
横切范围 Cross-Cutting Range	500mm-9999mm	500mm-9999mm	500mm-9999mm	500mm-9999mm
横切精度 Cross-Cutting Accuracy	uniform ± 1mm	uniform ± 1mm	uniform ± 1mm	uniform ± 1mm
纵切范围 Slitting Range	140mm-1800mm	150mm-1800mm	150mm-1800mm	150mm-1800mm
纵切精度 Slitting Accuracy	± 1mm	± 1mm	± 1mm	± 1mm
人员配备 Staffing	6-8people	6-8people	6-8people	6-8people

Single Corrugated Production Line



Technical Parameters

Working Width	1200mm	1400mm	1600mm	1800mm
Heating Source	Electrical Heating/Qil Heating/Steam Heating			
Design Speed	80-100m/min			
Compress-air Pressure	0.4-0.9MPa			
Configuration	Mill Roll Stand+Single Facer+Cutter			



Technical Parameters

Working Width	1800mm	2000mm	2200mm	2500mm
Heating Source	Steam Heating			
Design Speed	120-200m/min			
Compress-air Pressure	0.4-0.9MPa			
Configuration	Mill Roll Stand+Preheater+Single Facer+Preheater+Mill Roll Stand+Corrugator Bridge +Slitting Cutter and Stacking System			

Hydraulic Shaftless Mill Roll Stand



Product Description

- Adopt hydraulic drive to complete the paper clamping, loosen, remove for the medium, translation left and right and others, the lifting of the paper adopts hydraulic drive.
- Brake adjustable adopts multipoint braking system.
- Every stand matched two sets paper car, and they can paper on the both sides at the same time.

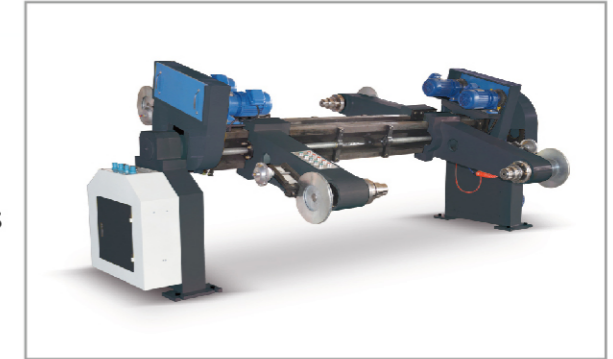
Technical Parameters

Dia. of Paper Roller	1500mm	1600mm
Working Width	1400mm-1800mm	2000mm-2500mm
Loading Weight	3.5T	5T
Braking	dual- point muti- point	

Electrical Shaftless Mill Roll Stand

Product Description

- All movements including lifting and lowering, clamping and releasing are electrically operated;
- The design of symmetric structure allows for loading two paper rolls simultaneously, so that roll changing can be accomplished without stopping the machine;
- Pneumatic tension control is used to adjust the tension of paper;
- Roll stand chucks are expandable chucks for optimal efficiency;



Technical Parameters

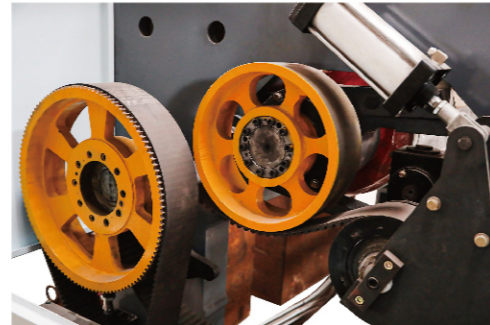
Dia. of Paper Roller	1400mm
Working Width	1400mm-1800mm
Loading Weight	2T
Braking	double point

Automatic paper splicer machine



- Paper Splicing time: about 1 second
- Working speed: 0-200m/min
- Weight: 90-320g/m²
- Paper roll diameter: Φ1500mm
- Working air pressure: 0.6 - 0.9mpa
- Glue width : 30mm-40mm

SF-MW25/MW22/MW15 Cassette Type Single Facer Machine



Technical Parameters

Dia. of Flute Roller	405mm	380mm	320mm
Max Design Speed	250m/min	200m/min	150m/min
Working Width	2200mm, 2500mm	1800mm,2000mm,2200mm	1600mm,1800mm,
Heating Source	steam	steam	steam

Product Description

- Cassette type single facer provides quick flute change;
- Paper feeding is carried out by using vacuum absorption method, a high-pressure blower is equipped to ensure the stable corrugation process at high speed;
- The width of groove on lower corrugating roll is less than 2mm, efficiently preventing the marks of stripes on corrugated cardboard;
- Universal joint transmission system is adopted to reduce vibration, enabling the operation more stable and reliable;
- Reduction gearbox is designed with oil-immersed lubrication to lower the machine vibration;
- Automatic glue feeding, pneumatic control of glue application and return can provide cushion effect;
- Engraved glue applicator roll is chrome plated;
- Upper and lower corrugating rolls are made of 48CrMo high grade alloy steel;

SF-MW10 Cassette Type Single Facer Machine

Technical Parameters

- Max.machinery speed: 100m/min
- Temperature range: 160—200°C
- Steam pressure: 0.8—1.3Mpa
- Air source: 0.4—0.9MPa
- Flute type (UV or UVV)
- Dia.of corrugated roller: Ø280mm
- Material: Alloy plating chromium
- Pressure roller ;Ø290mm 45# seamless steel pipe, quenched
- Gluing roller: Ø215mm 45# The glue roller surface is treated with special mesh nicking and chrome-plating.



SF-FW15/FW22 Roller-Changeable Single Facer Machine



Technical Parameters

Dia. of Flute Roller	320mm,380mm
Max Design Speed	150m/min,200m/min
Working Width	1800mm-2500mm
Heating Source	steam

Product Description

- The corrugated unit adopts hoisting replacement structure, and the steam pipe at the connection with the single group of quick replacement adopts quick replacement joint, which makes it convenient and fast to change the corrugated roller. A machine can be equipped with (A.C.B.E.F.G.N optional)
- a variety of corkscrew type, quick change single group of fixed and separated by lever and cylinder linkage, stable, simple, accurate positioning.
- Paper guide adopts wind adsorption to maintain the stability of corrugated type at high speed.

- The fan through the true empty box corrugated paper adsorption in the corrugated roll 180 degrees in the range of negative pressure, to complete the rolling corrugated.
- The width of lower corrugated roller suction groove is no more than 2mm, which can reduce the stripe marks of single-sided corrugated board.
- The transmission part adopts frequency conversion motor and universal joint drive to isolate vibration source, making the transmission more stable, reliable operation and higher maintenance. The reducer is lubricated with oil, and the used gear is driven to reduce the vibration of the machine.
- PLC controls the automatic follow speed to adjust the size of glue, the advance and back of the roller and the gap adjustment of the pressure wheel are fine-tuned by the motor driven CAM, and the size of the adjustment amount is displayed on the man-machine interface through the displacement sensor. Electrically adjust the width of glue surface, convenient and quick. Automatic circulation rubber supply, pneumatic glue and reset, with buffer effect. The surface of the roller is treated with special embossing and chrome plating.
- Equipped with automatic idling system of pulp roller when shutdown (optional).
- When the single-sided machine adopts the steam heating mode, the corrugated paper can be equipped with a spray device to soften the paper and prevent tooth blasting, so as to ensure the corrugated paper is conducive to shaping.

SF-DW10/DW15 Single Facer Machine

Product Description

- The paper guide adopts wind adsorption to maintain the stability of corrugated sheet at high speed.
- Corrugated by fan through the vacuo box will be adsorbed in the corrugated rollers within 180 degrees to form a negative pressure zone, corrugated rolling
- The width of the suction groove of the lower corrugated roller is not more than 2.0-2.5mm, which can reduce the trace of single corrugated board dry line.
- The transmission department adopts the chain transmission of the oil-immersed gearbox for reliable operation and higher maintenance
- Using circulating glue supply, pneumatic glue loading and reset, with buffering effect, electric adjustment of the width of glue coating surface, convenient and quick. The surface of the cots is treated with special anilox and chrome plating.
- When the single-sided machine is used in steam heating mode, the tile paper can be equipped with a spray device to soften the paper and prevent tooth blasting, so as to ensure that the tile paper is conducive to forming and improve the flatness and production speed of the paperboard.



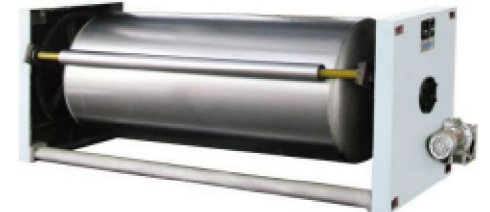
Technical Parameters

Dia. of Flute Roller	280mm,320mm
Max Design Speed	100m/min,150m/min
Working Width	1600mm-2000mm,
Heating Source	steam, oil

Preheating Machine

Product Description

- Each roller surface is treated with exactitude milling and chrome plating, glorious and durable.
- Electro motion adjusts wrap angles, able to adjust the pre-heating area of paper within the range of 60°-270°.
- The size of wrapping Angle is controlled by electric motor, which can change the heating area of the face paper on the preheating cylinder, and also ensure the heating temperature of the face paper when the steam pressure is low, so as to achieve the purpose of energy saving.
- The pre-heater roller is professionally produced, conforming to the national safety standard of pressure vessel.
- Preheating roller paper guide roller adopts gb 110mm seamless steel tube electroplating treatment. Using helical turbine reducer with sprocket to adjust the surface paper preheating area
- Electro motion adjusts wrap angles, suitable to different papers and different trolley speeds.



Technical Parameters

Roller Dia.	600mm,800mm,900mm,1000mm,1100mm
Working Width	1400mm-2500mm
Wrapping Angle Degree	270°

Pasting Machine

Product Description

- Each variable frequency motor is separated arwen tor stable speed change and good synchronous capability with stable sync belt transmitting without vibration and noise
- The glue roller surface is treated with netting, hard chrome plating and grinding for evener gluing
- It is matched with circulating glue system in case of glue depositing
- It is featured by auto glue circulating, electrically gluing width adjusting and auto glue on-line speed adjusting c Glue loading: touch bar loading
- It is equipped with pre-heating system for fast glue pasting and firm binding at high speed
- The complete machine is in PLC man-machine interface control which can be connected with the production and management system



Technical Parameters

Design Speed	100m/min-250m/min
Working Width	1400mm-2500mm

Conveyor Overbridge



Product Description

- Independent frequency motor lifting mechanism, PVC conveyor belt, a single watt of cardboard into a wavy rule stable.
- All roller surface after grinding hard chrome plated.
- Vacuum adsorption tension control, 5-inch suction tube, add regulator valve, air volume stepless adjustable air volume.
- Electric corrective devices II sets, correction baffle double guide column positioning, Screw Driver, positioning fast and accurate, smooth running.

Technical Parameters

Design Speed	100m/min-250m/min
Working Width	1400mm-2500mm
Correcting	precision ± 3 mm

Double Facer Machine(Binding & Drying Part)

Product Description



- The whole structure is made of high strength wide channel steel for stable running at high speed
- The touch plate is applied to both hot part and cooling part for auto stable lifting with safety and reliability.
- The hot plate is professionally fabricated as per the National Safety Standard of Pressure Vessel with S-shape airflow design inside to improve the steam use ratio with multi-piece reinforcing ribs welded to keep them in shape under high temperature .
- The steam inlet and outlet in the pipeline are crossed for uniform temperature of hot plates.
- The drive part adopts large diameter anilox wearable rubber to reduce the frequency of belt slipping for high running stability
- The main drive shaft is matched with speed encoder to be online with pasting machine
- The frequency motor is adopted for wide-range speed adjusting and stable running
- The separate drive box is in bevel gear structure with high precision and strength gears made of good quality alloy steel treated with heating and fine fabricating for low noise and large transmitted torque, easy for service and maintenance
- The separate oil pumps matched with purple copper tubes are arranged at bearing and ear locations for cooling to improve the use life of gear box

Technical Parameters

Design Speed	100m/min-250m/min
Working Width	1400mm-2500mm

SMBD- DDJY Fully Electrical High Speed Slitter Scorer Machine

Product Description

- Electrically adjust the working distance of the longitudinal cutter to lock automatically.
- Alloyed steel thin-blades, sharp and long life of over million meters ,auto sharpening.
- Scoring part: adopt 5 points scoring, scoring distance in-phase adjust, blazonry and easy to bend the carton sheet.
- Motorized body left -right rectification 200mm.



Technical Parameters

Model	1600	1800	2200
Efficient Width	1650mm	1850mm	2250mm
Min. Slitting Width	120mm		
Min. Creasing Width	30mm		
Blade Model	200*122*1.3mm		
Creasing Roller Model	up Φ 152mm down Φ 152mm		
Correction Range	\pm 100mm		
QTY of Blade/Scorer	4/6	5/8	6/10
Power	4kw	5.5kw	7.5kw
Depth of Creasing	0-12mm		
Design Speed	80m/min		

Fully-Automatic Control Slitting&Scoring Machine (Full-Servo,Zero Scoring)

Product Description

- Electric adjusted the space of slitter blade,auto pneumatic locking,Double guide optical axis, Double locking cylinder, stable operation, Convenient adjustment.The knife rest built-in polyurethane rubber, dust prevention,reduce the failure rate.
- Under the scorer for driving wheel,six-rowed axis drive,paper smooth. Above&lower scorer can synchronous adjustment, Above scorer can be fine-tuning.
- Slitting part:adopt high quality tungsten steel blade, sharp and long work-life, slice more tidy, non-pressing and non-burr.
- Grinding part: adopt automatic and manual two kinds pneumatic grinding type, it could be grinding when working, improve work efficiency.
- Adopt eight roll , two roll-rang feeding, then scoring ,easy to ad -justment.It could be do slitting only without scoring, avoid error when scoring.
- Scoring part: adopt 5 points scoring, scoring distance in-phase adjust, blazonry and easy to bend the carton sheet. HRB bearing,long time running.



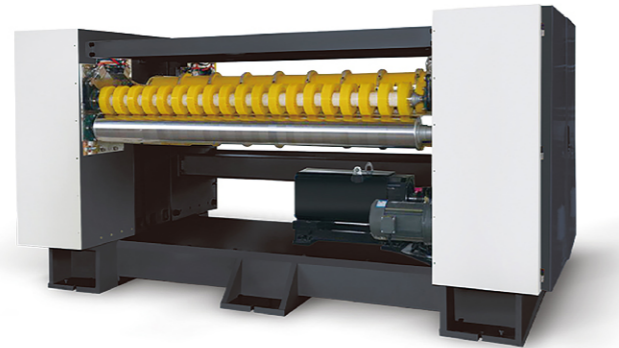
Technical Parameters

Model	2000	2200	2500	2800	3000
Max Slitting Size (mm)	1800	2000	2300	2600	2800
Min Slitting Size (mm)	130				
Min Slitting Length (mm)	350				
Min Scorer Width (mm)	130				
Scorer Height(mm)	0-12				
Blade Size (mm)	200*122				
Blade/Scorer	4/6 ,5/8 ,6/10,7/12,8/14				
Machine Dimension	2630*1100*1450	2830*1100*1450	3130*1100*1450	3430*1100*1450	3630*1100*1450
Power	4.5kw	4.5kw	6kw	6kw	8kw

Single Layer NC-Helical Knife Cutting Machine

Product Description

- It can store 200 orders, replace the cutter specifications quickly and accurately, changing orders without stop, And enables networked computers to facilitate production management.
- Knife shaft drive gears are precision forged steel induction hardening, backlash-free transmission, advanced keyless connection, high transmission accuracy.
- Cutting machine adopts inlaid front steel blade knife spiral structure, serrated knife. scissors, shears, shear force, long blade life.
- Around feed rollers are used the sun gear platen way, smooth delivery, pressure evenly, easy to crush plate board or cause blockage.
- Exact and adjustable no gap gear to ensure precise blade engagement,



running balance.

- Knife roller: fine quality forged steel material, the balanced, with good stability.
- Germany Bryant servo motor drive controller, Taiwan Eview yield 10.4 inches color touch screen display, the project at a glance.
- Cutting length: 500mm-9000mm, cutting precision: ± 1 mm (at steady speed).

Technical Parameters

Design Speed	100m/min-250m/min
Working Width	1400mm-2500mm
Cutting Length	500m-9999mm
Cutting Precision	± 1 mm(at steady speed)

Double Layers NC-Helical Knives Cutting Machine



Technical Parameters

Design Speed	100m/min-250m/min
Working Width	1400mm-2500mm
Cutting Length	500m-9999mm
Cutting Precision	± 1 mm(at steady speed)

Fully Automatic Hanging Basket Stacking Machine

Product Description

- The variable frequency motor and converter are designed to control sheet stacking and transmitting with its speed on line with sheet speed. It is designed in auto counting for accurate order and stack change without sheet damage. The flat hanging basket stacking platform is matched with AC servo controller for lifting for orderly and stable stacking without sheet damage.
- The back stop plate is in AC servo control for auto fast order change and accurate location
- It is designed in live-sectional belt transmitting and speed variable frequency adjusting for
 - orderly and stable sheet transmitting
 - The hanging basket stacking platform is in variable frequency control for lifting for orderly stacking.
 - The touch screen is equipped for obviously simple and reliable operating display.
 - It is designed in fully running control for high efficiency, labor saving and low working intensity
 - Double layers square angle stacking machine

Technical Parameters

Design Speed	200m/min
Working Width	1800mm、2000mm、2200mm、2500mm
Stacking Height	1800mm
Stacking Length	3500mm



Double Layers Square Angle Stacking Machine



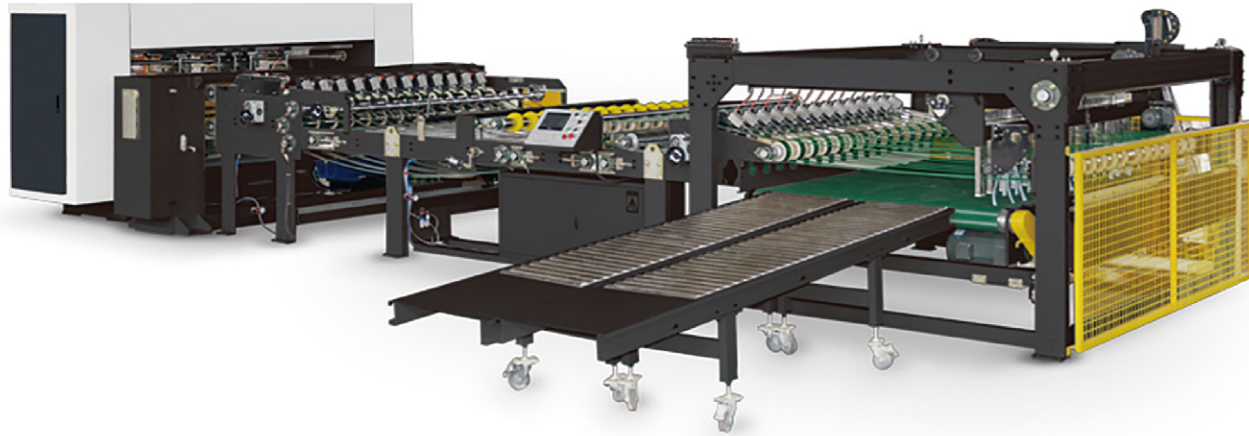
Product Description

- Automatically counting and changing the stacks steady and accurately.
- High-speed encoder is adopted to track the board across the board, which can accurately capture the last board of the current order and quickly separate the last board of the current batch from the first one of the next. Automatic cardboard folding cycle time is only 20 seconds.
- The flat belt paper conveying part is with pneumatic dam-board, variable frequency control the multi parts speed, which makes the machine stacking steady, neatly without cardboard damage.
- Variable frequency gantry type lifting up & lowering down conveying part, while it stacks to the setted quantity, it output horizontally the cardboard stacks steady controlled by the frequency converter.
- Horizontally output the staking back dam-board, it automatically moves back while paper outputting.
- Electrical adjusting the horizontal outputting size, the walking part is with pneumatic brake.
- The paper out side is matched with two rows of paper collecting frame, which is convenient for baling and stacking.

Technical Parameters

- Max.stacking length: 3000mm
- Length of stacking: 2500mm
- Height of stacking: 1800mm

NCM-18D Fully Automatic Single Corrugated Slitting Cutting&Stacking Machine



Technical parameters

- Max. machinery speed: 180m/min
- Working speed: 150-180m/min
- Collecting paper length: 300-1600mm
- Slitting precision: 150mm
- Slitting: 5blades
- Order time: 3~8s

Cut Length (mm)	Cutting Into One Piece(m/min)	Cutting Into Two Pieces(m/min)	Cutting Into Three or Four Pieces(m/min)
300	40	40	40
400	50	50	50
500	70	70	70
600-800	90	80	70
800-1000	120-140	100-120	80-100
1000-1300	100-120	80-100	40-60
1300-1600	80	60	40

NCM-15B Fully Automatic Single Corrugated Slitting Cutting&Stacking Machine

Product Description

- 999 Orders can be stored to achieve auto or manual order change without machine halting. The imported high quality industrial computer and high capability programmable controller are applied to be the upper-lower computerized control system, the main control screen is 15 inch LCD screen, the machine stop, speed up & down and the subsection power controlled by control button.
- The thin tungsten steel alloy blade is adopted with sharp edge and use life more than 8 million meters. It's with computer control for auto or manual blade grinding which can be made under slitting for high production efficiency. The cross cutting part adopts AC servo motor drive.
- The paper outputting part consists of four sections, the first section is to collect the single layer sheets to the transport part tidily and quickly after the crosscutting, the second part is to stack the cardboard to tile shape, the third and fourth part are to transmit the shape cardboard to stacker reposefully.
- The stacking part adopts gantry type electric lifting. The design of stationary paper transmission rack make sure the cardboard tidy while stacking.
- The machine can realize automatic counting and stacking with out halt. The work of single corrugated counting completed through the photoelectric switch, the cooperated work of each conveyor segment and the stacking unified completed by the PLC.



Technical Parameters

- Design speed: 150m/min
- Working width: 2200mm
- Time interval of orders arrange: 3-8s
- Minimum cutting width: 1500mm

CSM-8 NC Single Corrugated Slitting,Cutting&Stacking Machine

Product Description

- Single corrugated cut-off machine is to achieve a single-sided corrugated paper fixed long horizontal cutting equipment, with a change of time, short cutting precision, high working speed and other advantages, change the single when the paper waste less, suitable for high-grade color printing packaging board matching use.
- The machine adopts the PLC touch screen design, the operator has a comprehensive understanding of the production situation.
- The use of variable frequency motor speed control, servo drive, reduce the mechanical deceleration in the use of the process of drive wear caused by the failure rate, so that the cutting length is more accurate (the error speed of 1.5mm), mechanical performance is more excellent. (This machine can be sliced with a thin knife).

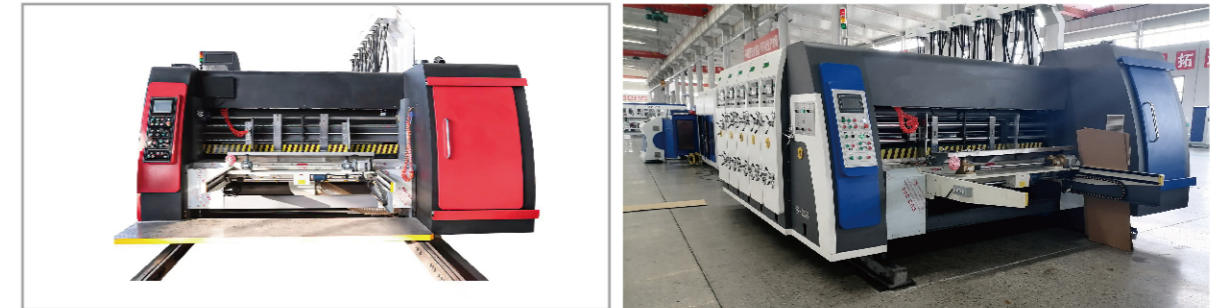


Technical Parameters

- Cutting range: Max.9999mm Mini.300mm
- Cutting precision: ± 1.5 mm
- Relative humidity: 20% - 90%
- Relative temperature: 5°C - 50°C
- Gearbox casing: P3

Model	1400	1700	2000
Max.Width of Cutting-off	1300mm	1600mm	1900mm
Range of Length	10mm-2400mm	10mm-2400mm	10mm-2400mm
Paper Thickness	1mm-2mm	1mm-2mm	1mm-2mm
Control Voltage	220v	220v	220v
Power Voltage	380v	380v	380v
Power	6kw	6kw	6kw
Working Speed	80m/min	80m/min	80m/min
Paper Collecting	4Pcs	4Pcs	4Pcs

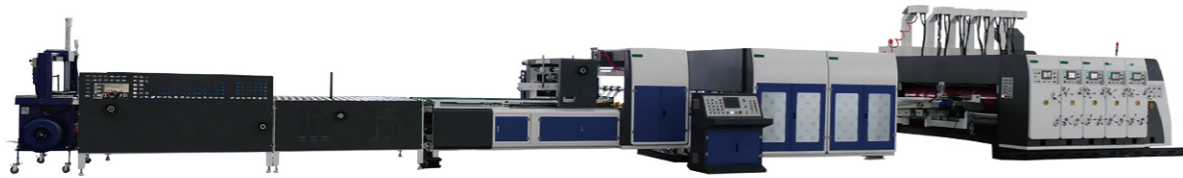
Fully Automatic High- Speed Flexo INK Printing Slotting&Die Cutting Machine



Technical Parameters

Model	Unit	920	1224	1424	1628
Max.Speed	m/min	240	200	180	140
Max.Paper Size	mm	900*2150	1200*2550	1400*2550	1600*2950
Max.Printing Size	mm	860*2000	1160*2400	1400*2400	1580*2800
Skipping Feeding Size	mm	1100*2150	1500*2550	1700*2550	1900*2950
Topping Precision	Pcs/min	± 0.5	± 0.5	± 0.5	± 0.5
Cardboard Thickness	mm	1.5-9	1.5-10	1.5-10	1.5-10
Min.Slotting Interval	mm	positive 140*140	positive 160*160	positive 160*160	positive 160*160
		opposite 245*60	opposite 265*65	opposite 265*65	opposite 265*65
Max.Slotting Depth	mm	230	320	350	400
Min.Paper Size	mm	280*630	350*690	380*720	420*730

Fully Computerized High Speed Printer Folder Gluer Machine



Technical Parameters

Modle	920	1224
Max.Speed(Piece/Min)	200	160
Max.Feeding Size(mm)	900*2000	1200*2400
Min.Feeding Size(mm)	300*765	350*685
Max.Single Sheet Size(mm)	stick area 750	stick area 800
	stick the area again710	stick the area again1000
Min.Slot Interval(mm)	stick area 240	stick area 250
	stick the area again120	stick the area again120
Side Sheet Width	45 the following	45 the following

Fully Automatic Flatten Die Cutting&Creasing Machine



Technical Parameters

Model	MY-1650	MY-1500	MY-1300
Die Cutting Type	pressed flat die cutting(lower side is movable while upper side is unmovable)	pressed flat die cutting(Lower side is movable while upper side is unmovable)	pressed flat die cutting(Lower side is movable while upper side is unmovable)
Max Paper Transmitting Size	1670*1200mm	1510*1120	1320*980
Min Paper Transmitting Size	500*550mm	450*500	350*450
Max Die Cutting Size	1650*1180mm	1490*1100	1300*960
Min Gripper Size	8mm	8mm	8mm
Max Die Cutting Pressure	450n/cm ²	450n/cm ²	450n/cm ²
Paper Processed	corrugated board 3-10mm	corrugated board 3-10mm	corrugated board 3-10mm
Max Die Cutting Speed	4500 sheets/h	5000sheets/h	5000sheets/h
Main Motor Power	18.5 kw	18.5kw	18.5kw
Total Power	~32 kw	~28.5 kw	~28.5 kw
Gross Weight	27ton	21.5ton	18.5 kw
Overall Size	11000x5570x2458mm	7400x2365x2346mm	7080x2356x2346mm

Manual Die Cutting&Creasing Machine



Technical Parameters

Model	Max . Size Cutting	Working Speed(pc/m in)	Max.Knife Length	Power Consumption	Overall Dimention
PYQ203D	930X670mm	23±2	<25m	4.0kw	1670X1670X1630mm
ML1100	1100X800mm	20±2	<30m	5.5kw	1900X1780X1700mm
ML1200	1200X830mm	18±2	<35m	5.5kw	1920X2000X1800mm
ML1300	1300X920mm	18±2	<40m	5.5kw	2000X2140X2000mm
ML1400	1400X1000mm	17±2	<45m	7.5kw	2100X2400X1930mm
ML1500	1500X1050mm	17±2	<45m	7.5kw	2100X2400X1930mm
ML1600	1600X1250mm	16±2	<50m	11kw	2170X2560X2230mm
ML1800	1800X1400mm	16±2	<62m	11kw	2240X2800X2130mm

Fully Automatic Laminating Machine



Technical Parameters

Model No.	BZJ-1300L	BZJ-1450L	BZJ-1600L
Max Size (W×L)	1300×1300mm	1450×1300mm	1600×1300mm
Min Size(W×L)	400×400mm	400×400mm	400×400mm
Speed	6000sheets/h	6000sheets/h	6000sheets/h
Power	13kw	13kw	13kw
Apperance Size(LxWxH)	12000×2250×2655mm	12000×2400×2655mm	12000×2550×2655mm

Semi Automatic Laminating Machine



Technical Parameters

Model No.	BZJ-1300Q-3	BZJ-1450Q-3	BZJ-1600Q-3
(W×L)Max size	1300×1100mm	1450×1100mm	1600×1100mm
(W×L)Min size	350×350mm	350×350mm	350×350mm
Power	8.5kw	9.5kw	9.5kw
Speed	0-90m/min	0-90m/min	0-90m/min
Weight	5500kg	6500kg	7500kg
Apperance Size(LxWxH)	10000×2200×2300mm	10000×2350×2300mm	10000×2500×2300mm

Fully Automatic Folding&Gluing&Stitching Machine



Technical Parameters

Model	QZN-2400	QZN-2600	QZN-3500
Size A(mm)	700-2100	700-2300	700-3200
Size B(mm)	300-1200	300-1200	300-1200
Size C(mm)	105-880	105-880	195-880
Size D(mm)	195-840	195-840	105-840
Size E(mm)	50-1000	50-1000	50-1000
Max. Production Speed	180m/min	180m/min	180m/min
Weight(T)	5.5	5.7	8
Power(kw)	14	14	14
Shape Size(m)	13.5x3.5x2	13.5x3.7x2	13.5x4x2

Semi-Automatic Stitching Machine



Technical Parameters

Models And Parameters	SDX-2500	SDX-3000	SDX-3500	SDX-4000
(A+B) *2 (mm) Max Paper Size	4000	5000	6000	7000
(A+B) *2 (mm) Min Paper Size	1060	1060	1060	1060
A(mm) Max Carton Length	1850	2330	2850	3350
A(mm) Min Carton Length	350	380	350	350
B(mm) Max Paper Size	1000	1250	1500	1800
B(mm) Min Paper Size	180	170	180	180
(C+D+C) (mm)Max Paper Height Size	2500	no limited	2500	2500
(C+D+C) (mm)Min Paper Height Size	400	80	400	400
C(mm) Max Shake Cover Size	560	560-660	560	560
C(mm)Min Shake Cover Size	50	80	50	50
D (mm)Max Height	2000	no limited	2000	2000
D(mm)Min Height	150	240	150	150

